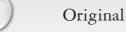
#### Four Fundamental Values of NIX.



#### Challenging

"NIX is always with us." "NIX never turns back, no matter how hard the challenge is." The challenge for NIX is to meet the expectations expressed by those comments.



"NIX will bring something new." "We are waiting for creative products that meet the needs of industry." NIX responds to the encouragement with products full of new ideas.



#### Speedy

"NIX responds by the next day, whenever and whatever the trouble is." "NIX sells products and provides after-sales service." These are the evaluations we seek with our fast, accurate service.



#### High Quality

"We can count on NIX." "We can rely on NIX quality." Customer satisfaction drives us to seek further improvements in quality and features.

A complete proprietary system from development and design to production. NIX's one-stop solution for customers.









Global Production Management HQ







NIX OF HONG KONG LIMITED



NIX OF ZHUHAI PRECISION PRODUCTS LIMITED NIX OF SHANGHAI LIMITED





NIX (THAILAND) LTD.

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#### https://nix.co.jp/



## **NIX PCB SOLUTION GUIDE**

NIX,INC.



NIX is the best partner for improving your factory

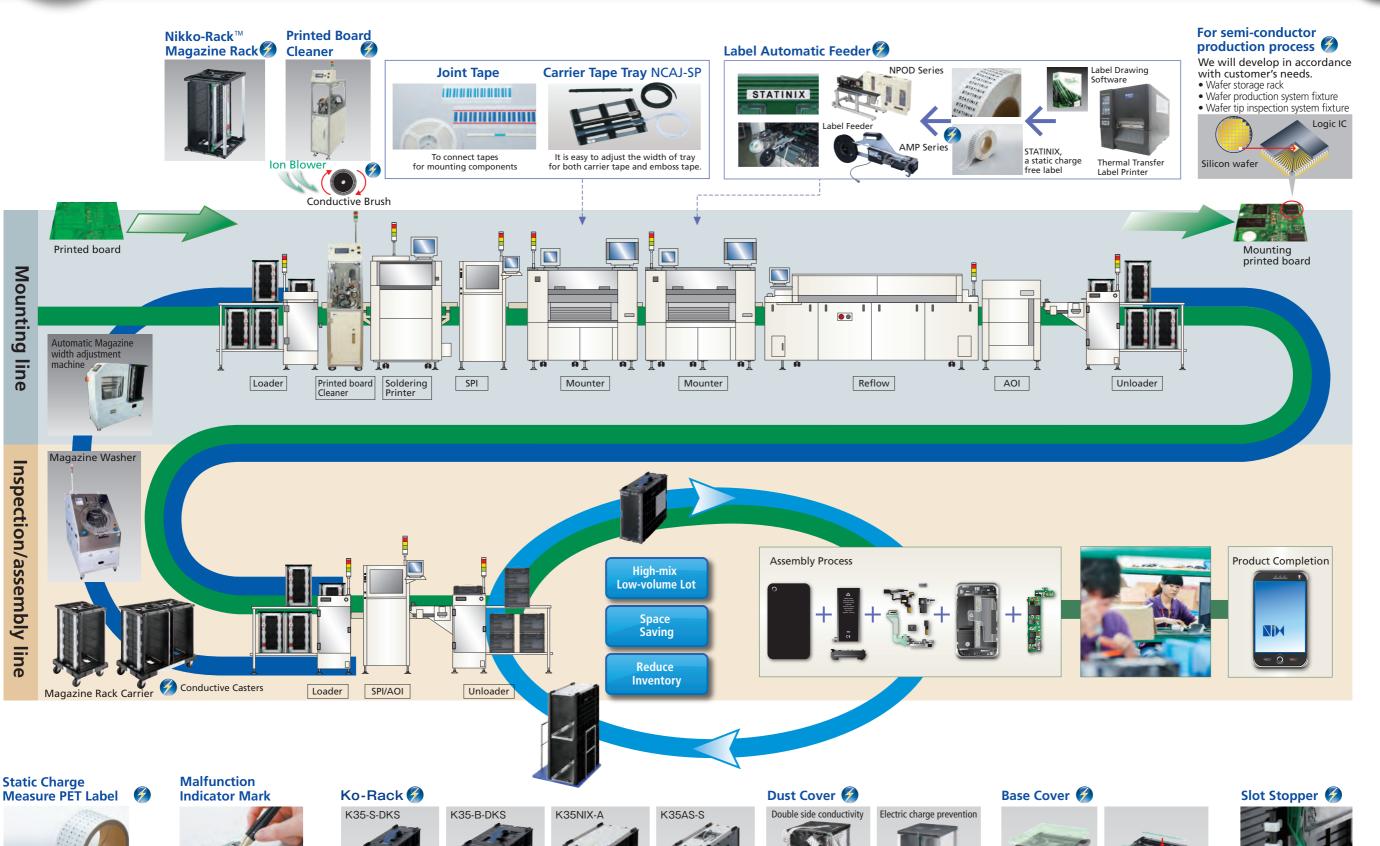


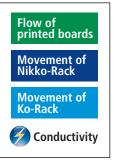
<sup>\*</sup> Windows is a registered trademark of Microsoft Corporation. \* All brand names and product names are registered trademarks of their respective companies. \* Descriptions are subject to change without notice. \* Production photographs may differ from the actual products due to printing accuracy.



# Our innovative products created cooperating with customers improve their production process and resolve their problems.













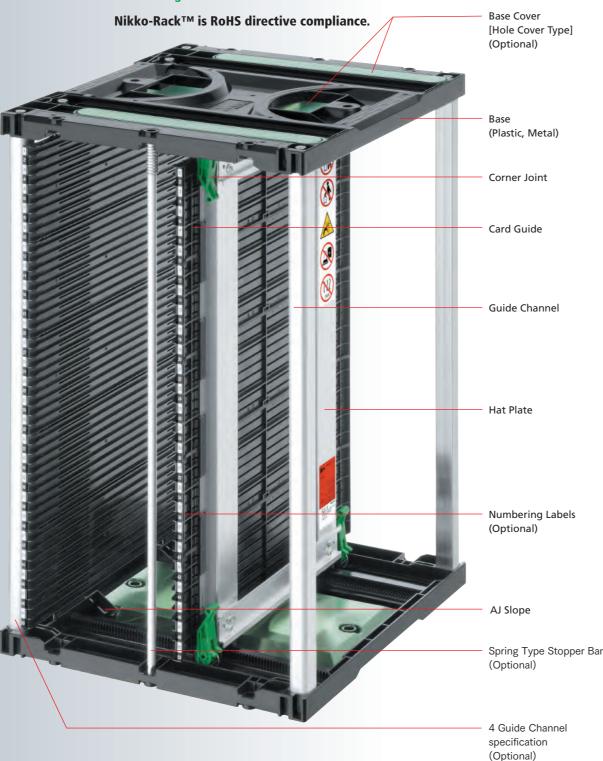




# No.1 brand of Magazine Rack Nikko-Rack™

#### Commitment to the environment

As a member of the global society, NIX contributes to the world by recognizing the importance of global environmental safeguards and taking a proactive approach toward decreasing the harmful effects to the environment.



#### Caution and prohibit sticker for using Nikko-Rack



Do not sit on



Do not stand on

Use caution when adjusting

the magazine width





Do not expose to high heat

#### Highest efficiency, highest precision, and highest quality magazine in the industry.

- One-touch adjustable type is the lightest in the industry, has excellent precision and quality, is distortion-free, and has an overwhelming delivery record.
- A wide range of products and options
- ▶ Quick width adjustment in less than 5 seconds.(Rack & Pinion & AJ slope method)
- The Guide rail structure and Plastic are resistant to thermal deformation even when storing Printed board immediately after reflow.
- The minimum number of parts makes assembly easy and maintenance is also possible.

**Super Nikko-Racks** 

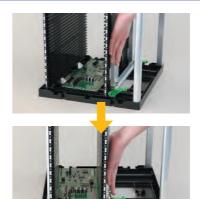
➤ Available used in Reverse



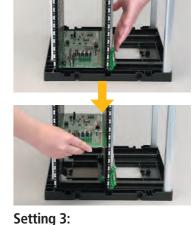
#### Quick width adjustment in less than 5 seconds.



Setting 1: Place the PCB on the center of the base.



Setting 2: Slide the movable side towards the PCB until it cannot slide any further.



Lock all four levers and remove the PCB. The PCB will now insert smoothly into each rail with 1mm clearance

Nikko-Racks

#### ■ Model Number **Description Indicator**

	بالبا	_	
1 2	30	ptions & Semi-custom	
Example	: R25-L	6-4C-1S-K	
	12	3	
	N	Standard Card guide	
1	R	Heat-registant	
	SR	Higher heat-registant	
<u>(2)</u>	25	Maximum PCB Adjustment width	(cm)
2	33	Maximum PCB Adjustment width	(cm)
	L4	Number of PCB Capacity 20pcs	*1
	L6	Number of PCB Capacity 30pcs	*1
	L8	Number of PCB Capacity 40pcs	*1
3	4C	4 Guide Channel	*1
	15	Stopper bar 1pcs	*1
	25	Stopper bar 2pcs	*1
	K	Completed assembly	*1
	U	Unit *	1*2

\*1 Also applies to Nikko-Rack.

	1		$\bigcirc$	3							
	AJ	Rack & Pir	nion typ	e and Screw bolt							
1		width adj	ustmen	t type							
	LH	Screw bolt	width	adjustment type							
		with meta	l base								
1		Minimum P	CB Adju	ıstment width (cm)							
1		Maximum PCB Adjustment width (cm)									
	N	Standard (	Card gu	ide							
W	R	Heat-registant									
	SR	Higher hea	at-regis	tant							
	No description	Metal base	е								
	2	Plastic bas	se								
(II)		(Rack & Pi	nion ty	pe)							
W	3	Plastic bas	se								
		(Screw bol	lt width	adjustment type)							
	A×B	Reference	positio	n							

Example: NKAJ-0539R-34×41-L6-4C-1S-K

Note: The L Size basically with 4 guide channels.

\*2 Final assembly required by the customer for subassembly shipment.

# The world top brand of Magazine Racks: Nikko-Rack™series

Flexibly offering ideas and designs of custom products

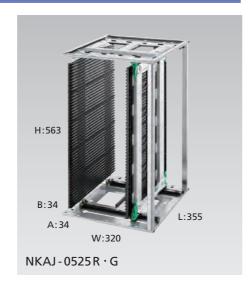
\*Please refer to page 9-10

#### S size

NKAJ-0218R·G



#### M size



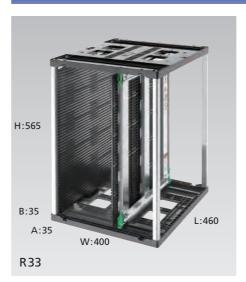
# 

Specifications																	mm	
Model	Max Tolerant Temperature	Method for Width	Oute	er Dimens		Adjustable	Reference	e Position	Guid	de Rail	Dimen	sion	Number of PCB	Weight			Stopper Bar	
for the	for the Cardguide (not to exceed)	Adjustment		L W (length) (width)	(width)	(height)	Width AJ	А	В	С	D	Е	Р	Capacity	(kg)	Material	in Reverse	(optional)
★NKAJ-0211N·G	60°C	R&P	160	160	395	20 – 111	22.5	34	159	2.5	3.5	8	40	1.9	Metal	×	L=383	
★NKAJ-0211R-AL·G	135°C	R&P	260	165	270	20 – 111	20	34	255	1.5	3	4	50	1.6	Metal	×	L=258	
NKAJ-0218R·G	135°C	R&P	210	230	315	20 – 181	22	34	209	2	2.5	5	50	1.7	Metal	0	L=303	
N25	60°C	R&P	355	320	563	50 – 254	34	34	351	3	5	10	50	3.9	Plastic	0	L=548	
R25	135°C	R&P	355	320	563	50 – 254	34	34	351	3	5	10	50	3.9	Plastic	0	L=548	
SR25	165°C	R&P	355	320	563	50 – 254	34	34	351	3	5	10	50	3.9	Plastic	0	L=548	
★NKAJ-0525N·G	60°C	R&P	355	320	563	50 – 254	34	34	351	3	5	10	50	5.2	Metal	0	L=557	
NKAJ-0525R·G	135°C	R&P	355	320	563	50 – 254	34	34	351	3	5	10	50	5.2	Metal	0	L=557	
NKAJ-0525SR·G	165°C	R&P	355	320	563	50 – 254	34	34	351	3	5	10	50	5.2	Metal	0	L=557	
NKAJ-0525N3 · G	60°C	Screw	355	320	563	50 – 254	34	34	351	3	5	10	50	3.8	Plastic	0	L=548	
NKAJ-0525R3 · G	135°C	Screw	355	320	563	50 – 254	34	34	351	3	5	10	50	3.8	Plastic	0	L=548	
NKAJ-0525SR3 · G	165°C	Screw	355	320	563	50 – 254	34	34	351	3	5	10	50	3.8	Plastic	0	L=548	

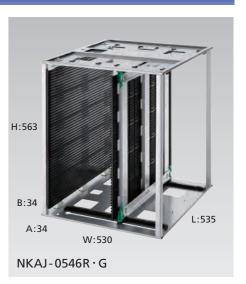
- ★ These items are customized. \*For replacement parts information, please refer to the separate Nikko-Rack™ Replacement parts catalog
- \*Conductive resistance value of the Magazine Rack is 1×10<sup>2</sup>⊆Rx<1×10<sup>9</sup>Ω (based on our measurement method). The conductive resistance value varies depending on the model. Please contact us for details.
  \*Recommended maximum width adjustment is -1 mm from the "Adjustable width AJ". \*Method for width adjustment "R&P" is a magazine rack that can be adjusted width in parallel (one-touch adjustment).
- \*The "R&P" type has an AJ slope function that allows anyone to adjust the width in 5 seconds.

  \*The product will be shipped as a semi-assembly (final assembly required). Shipping of the completed assembly is an option.
- \*In the case of shipping as a semi-assembly, "-U" will be added to the end of the above model number, and in the case of shipping as a completed assembly, "-K" will be added.

#### L size

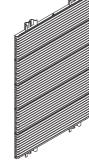




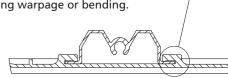


#### ■ Nikko-Rack Cardguides

The Nikko-Rack cardguides are assembled in five separate sections to add both strength and to simplify ease of replacement if needed.



Each cardguide is attached to the supporting hat plate with designed tolerances that can absorb any stress thereby reducing warpage or bending.



#### **Specifications**

Specifications																	mm
Model	Max Tolerant Temperature	Method for Width	Out	er Dimens		Adjustable	Reference	Position	Guid	de Rail	Dimer	nsion	Number of PCB	Weight	Base		Stopper Bar
Wodel	for the Cardguide (not to exceed)	Adjustment	(length)	W (width)	H (height)	Width AJ	А	В	С	D	E	Р	Capacity	(kg)	Materia	l in Reverse	(optional)
NKAJ-0531R-34×41•G	135°C	R&P	535	380	570	50 - 311	34	41	530	3	5	10	50	9.4	Metal	×	L=564
NKAJ-0531SR-34×41•G	165°C	R&P	535	380	570	50 - 311	34	41	530	3	5	10	50	9.4	Metal	×	L=564
★NKAJ-0531RE1•G	135°C	R&P	535	380	570	50 - 311	34	41	509	2.8	4	12.5	40	11.4	Metal	×	L=564
NKAJ-0531R-34×34•G	135°C	R&P	535	380	563	50 - 311	34	34	530	3	5	10	50	9.4	Metal	0	L=557
NKAJ-0531SR-34×34•G	165°C	R&P	535	380	563	50 - 311	34	34	530	3	5	10	50	9.4	Metal	0	L=557
R33	135°C	R&P	460	400	565	50 - 331	35	35	460	3	5	10	50	6.0	Plastic	0	L=550
NKAJ-0733R-35×35•G	135°C	R&P	460	400	565	70 - 331	35	35	460	3	5	10	50	8.8	Metal	0	L=557
NKAJ-0733SR-35×35•G	165°C	R&P	460	400	565	70 - 331	35	35	460	3	5	10	50	8.8	Metal	0	L=557
NKAJ-0733R-34×34•G	135°C	R&P	460	400	563	70 - 331	34	34	460	3	5	10	50	8.8	Metal	0	L=557
NKAJ-0733SR-34×34•G	165°C	R&P	460	400	563	70 - 331	34	34	460	3	5	10	50	8.8	Metal	0	L=557
NKAJ-0539R-34×41•G	135°C	R&P	535	460	570	50 - 391	34	41	530	3	5	10	50	10.5	Metal	×	L=564
NKAJ-0539SR-34×41 • G	165°C	R&P	535	460	570	50 - 391	34	41	530	3	5	10	50	10.5	Metal	×	L=564
NKAJ-0539R-34×34•G	135°C	R&P	535	460	563	50 - 391	34	34	530	3	5	10	50	10.5	Metal	0	L=557
NKAJ-0539SR-34×34•G	165°C	R&P	535	460	563	50 - 391	34	34	530	3	5	10	50	10.5	Metal	0	L=557
NKAJ-0546R•G	135°C	R&P	535	530	563	50 - 461	34	34	530	3	5	10	50	12.3	Metal	0	L=557
NKAJ-0546SR•G	165°C	R&P	535	530	563	50 - 461	34	34	530	3	5	10	50	12.3	Metal	0	L=557
NKAJ-0525R-G400	135°C	R&P	400	320	563	50 - 254	34	34	397	3	5	10	50	6.8	Metal	0	L=557
NKAJ-0531R-G400	135°C	R&P	400	380	563	50 - 311	34	34	397	3	5	10	50	7.6	Metal	0	L=557
NKAJ-0733R-G400	135°C	R&P	400	400	563	70 - 331	34	34	397	3	5	10	50	7.8	Metal	0	L=557

- ★ These items are customized. \*For replacement parts information, please refer to the separate Nikko-Rack™ Replacement parts catalog
- \*Conductive resistance value of the Magazine Rack is 1×10<sup>1</sup>≤Rx<1×10<sup>1</sup>0 (based on our measurement method). The conductive resistance value varies depending on the model. Please contact us for details.
  \*Recommended maximum width adjustment is -1mm from the "Adjustable width AJ". \*Method for width adjustment "R&P" is a magazine rack that can be adjusted width in parallel (one-touch adjustment).
- \*The "R&P" type has an AJ slope function that allows anyone to adjust the width in 5 seconds.
- \*The product will be shipped as a semi-assembly (final assembly required). Shipping of the completed assembly is an option.
  \*In the case of shipping as a semi-assembly, "-U" will be added to the end of the above model number, and in the case of shipping as a completed assembly, "-K" will be added.

 $\mathbf{6}$ 

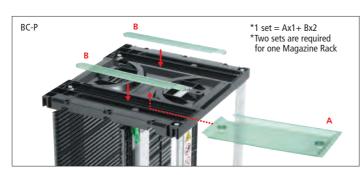
## Specialized products for every need we make.

#### **Optional items for Magazine Rack**

#### **Base Cover**



#### Keep dust away from PCB in Magazine Rack.



Model	BC-A	BC-P		
Specification	Full Surface Type	Hole Cover Type		
Applicable Magazine Rack	M size Magazine Rack	N25, R25, SR25(refer to P.5 of this catalog)		
Conductivity	Rx<1×10 <sup>9</sup> Ω (based on our	r measurement method)		
Features	Magazine Slip-prevention mechanism enables	Loader/unloader can be used with the base cover attached		
	stacking (of two magazines.)	(Be sure to check the present condition		
	*Stackable for N25, R25 & SR25.	of the equipment being used.)		

#### **Dust Cover**





#### **Protect PCB and Magazine Rack from** dust and ESD.

Model	NA-1	NT-1				
Specification	Conductivity (2.7 x 10 <sup>6</sup> Ω)	Preventing electric charge (1.4 x 10 <sup>11</sup> Ω)				
Applicable Magazine Rack	M size Magazine Rack					
Features	Open/close with a magic tape Using double-sided conductive sheet.	Made of ESD free material. This is a basic model.				

<sup>\*</sup>These are measurement results only, not NIX guaranteed values.

#### \*Dust cover NT-1 SPQ: 50 pcs

## **Slot Stopper**





#### Fill in unused slots to avoid wrong insertion of PCBs.

Model	SLS-M
Electrostatic properties	Antistatic( $Rx < 1 \times 10^{12}\Omega$ )
Applicable Magazine Rack (Rack using the card guide shown on the right)	G-351R, G-351SR G-530R, G-530SR G-460YLR-2, G-460YLSR-2(Note 1) (Please see page 1 of the Nikko-Rack™ Replacement parts catalog)
Features	Prevent charging even in white with unique coloring

Sales unit: 100 pcs/bag

Note 1: Cannot be used with G-460YLR and G460-YLSR

#### **Slot cover**

#### Easily attached or removed and prevent incorrect PCB slot insertions



	U	<b>(</b>	(3)			
Item name	Attaching rod	Stopper [with claw	v] Stopper [without claw]			
Model SCB-500		SCS-CBL-A	SCS-NWH-A			
Sales unit	1pc	10pcs/bag	50pcs/bag			
Specification	-	Antistatic( $Rx < 1 \times 10^{12}\Omega$ )				
Compatible v	vith NIX Racks	Standard Spec.	4C Spec.			
R25 series		0	0			

 $\bigcirc$ 

NKAJ-0525R series

NKAJ-0525R3 series

#### **Customized Rack**

#### Dolly



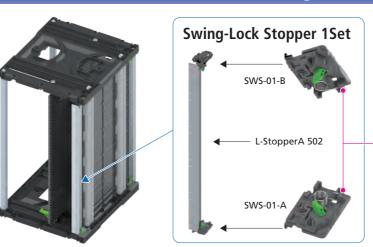
#### **Dolly for Magazine Racks. Large size is** also available.





For 2 Magazine Racks DA-0525-1 DA-0525-2 Specification For 1 rack For 2 racks Weight(Kg) 3.5 Applicable Magazine Rack M size Magazine Rack(Base size320×355mm)

## **Swing-Lock Stopper**



Instead of a Spring Type Stopper Bar, with a new stopper could prevents PCB boards from falling and does not require removal, improve work efficiency.

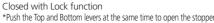
Caster specifications 4 free-wheeling (no stopper), 2 wheels conductivity on short side

- Comes with two Auto-Lock mechanisms (Top and Bottom) for safety
- Can be installed to current R25.
- If order the completed assembly Magazine Rack as a new one, Swing-Lock Stopper can be attached with the Magazine.

<sup>\*</sup>The picture shows the color gray, but the actual product is black.



\*Turn the L-Stopper to close the stopper.





Item name	Swing-Loc	k Stopper	Option		
Product diagram	SWS-01-A SWS-01-B		EdgeCover100-Yel EdgeCover100-Blu		
Model	SWS-01-A/B(with screws)	L-StopperA 502	EdgeCover100-		
Material	Antistatic POM	SUS	Antistatic POM		
Applicable Magazine Rack	R25, N	25, SR25(Except 4C, With Slot Stopper, With Slot	Cover)		
Sales unit	2sets	2pcs	10pcs		
Remarks	Swing Lock Stopper 1set consist of SWS-01-A/B(with screv     L-StopperA can be customized to accommodate Low Heig	Length 100mm  *5 pcs are available to attach for each Swing-Lock Stopper.			
Δs this product is used repeated	ly parts may rub against each other and resin powder may	he generated. In that case, please clean the product			

<sup>\*</sup>The magic tape of the NA-1 is not conductive.

<sup>\*</sup>The above also applies to N and SR series.

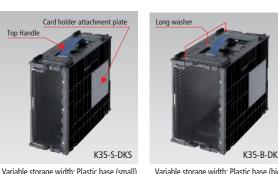
<sup>\*</sup>If this product is left in a high temperature environment (approximately 60°C) for a long period of time, such as during truck or container transport in the summer, white deposits may appear on the product surface, but this does not affect the performance of the product.

## Create new value for customer needs.

#### **Customized Rack**

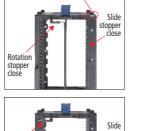
#### Ko-Rack

Compact size rack most suitable for reducing inventory, customer seeking for saving space and high-mix low-volume lot production.









Variable storage width: Plastic base (big) Fixed storage width: Aluminum base

Fixed storage width: Stainless steel hase

Other options

Not standard spec

												mn					
Model	Adjustable Width AJ	Adjustable	Adjustable	Adjustable		Width	Outer Dimensions			Number of	mber of Option(○Standard spec.*can also do without it ▲Can be added ×Cannot be installed)						
Model		Adjustment	L(length)	W(width)	H(height)	PCB Capacity	Slide stopper	Rotation stopper	Top Handle	Card holder attachment plate	Side cover	Spring Type Stopper Bar					
K35-S-DKS	91-145	Variable	355	128.5 - 182.5	278	P30×7pcs	0	0	0	0	×	×					
K35-B-DKS	144.5-251	Variable	355	182 - 288.5	278	P30×7pcs	0	0	0	0	×	<b>A</b>					
K35NIX-A	Specified width	Fixation	355	PCB Width + 38.5	278	P10×24pcs	×	×	<b>A</b>	<b>A</b>	×	(2pcs)					
K35AS-S	Specified width	Fixation	355	PCB Width + 38.5	278	(Note)	×	×	(metal)	×	0	O (2pcs)					

\*The Guide Rail groove dimensions (depth×width) of K35AS-S are 3×3 mm. All other models are 3×5 mm.

\*The heat resistance temperature of Ko-Rack Guide Rails is 60°C or less.

\* Misinsertion prevention groove plate can be installed on the K35-S-DKS and K35-B-DKS, but in that case the slide stopper cannot be installed.

\*The Adjustable width AU changes depending on the direction of the long washer for K35-S-DKS and K35-B-DKS. The long washer is in the original direction when shipped. K35-S-DKS: Adjustable width AJ for original direction: 91~135.4mm For opposite direction: 100.6~145mm

K35-B-DKS: Adjustable width AJ for original direction: 144.5~241.4mm For opposite direction: 154.1~251mm

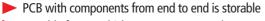
\*K35-S-DKS and K35-B-DKS can store P10×23 pcs if the Slide stopper is removed. Also, if the Rotation stopper is removed, P10 x 24 pcs can be stored.

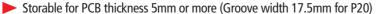
\*Only the K35AS-S can be used with Dust covers on both sides in the PCB insertion direction.

Note: By attaching the Misinsertion prevention groove plate, P20, P30, and P40 (mm) are available.

#### P-S Magazine Rack

#### **Optimal for storing thick PCBs!** Pitch selectable Magazine Rack.



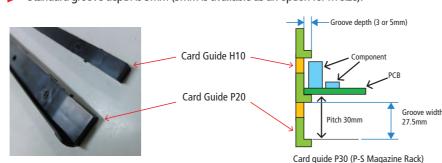


▶ Pitch selectable with the combination a "Card Guide H10 and P20" (20, 30, 40, 50, 60mm)

Can be installed on standard NIX products (M size, G400 series) (M size Card Guide Length 351mm, G400 Card Guide Length 397mm)

Standard groove depth is 3mm (5mm is available as an option for M size).





Max Tolerant Temperature for the Card guide Size Model Adjustable Width AJ Base Material L(length) W(width) H(height) В R25-P□ □-4C 355 320 563 50 - 254 34 34 351 Plastic 320 NKAJ-0525R-P□□-4C • G 135°C R&P 355 563 50 - 254 34 34 351 Metal NKAJ-0525R-G400-P□□ 135°C R&P 320 563 50 - 254 34 34 397 Metal NKAJ-0531R-G400-P□□ 135°C R&P 400 380 34 34 397 L 563 50 - 311 Metal NKAJ-0733R-G400-P□□ R&P 400 400 34 34 397 563 70 - 331 Metal

\*For model R25-P -4C and NKAJ-0525R-P -4C · G with a groove depth of 5 mm, D5 is inserted between P -4C · Example: R25-P -D5-4C

#### **Customized Rack**

#### Low Height Magazine Rack



#### **Low height Magazine rack** most suitable for inventory reduction and space saving

- Most suitable for high-mix low-volume lot
- Since the height of cardquide is 100mm, Magazine height can be specified by 100mm increment.
- Light weight
- It is also possible to create low height magazines for the N25 and SR25.

Model	Oute	er Dimension		Stopper Bar	
iviouei	L(length)	W(width)	H(height)	PCB Capacity	(optional)
R25-L2	355	320	163	10	L=148
R25-L4	355	320	263	20	L=248
R25-L6	355	320	363	30	L=348
R25-L8	355	320	463	40	L=448

•Storage pitch: 10 mm •Adjustable width AJ: 50 to 254 mm

## **Heat-Resistant Rack**



#### Applicable to climate bath by being made with metal only.

- ► Gap between guide rails for excellent ventilation Exterior dimension and reference position are identical to M size
- \*The height is 1mm lower than the M size.
- Available to customize for different size PCBs and the storage capacity Optional: Stopper Bar

						1111111	
Model	Adjustable	Out	er Dimensi	Number of	Majaht		
Model	Width AJ	L(length)	W(width)	H(height)	PCB Capacity	Weight <sub>(kg)</sub>	
NKLH-0525AL	50-254	355	320	562	50	7.3	
NKLH-0525SU	50-254	355	320	562	50	9.3	

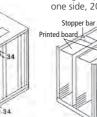
• Guide rail material: AL(aluminum), SU(stainless)

#### **Smart Storage Rack**



#### Available to stow 200 boards in M size rack





Tape Guide

	50 boards on four sides
Stopp Printed board	Printed board Stopper bar

Model	Guide Rail	Outer	Adjustable		
Model	(endurance temperature)	L(length)	W(width)	H(height)	Width AJ
NKAJ-0310N3-WG	60°C or less	355	320	563	30 - 101
NKAJ-0310R3-WG	135°C or less	355	320	563	30 - 101
NKAJ-0310SR3-WG	165°C or less	355	320	563	30 - 101

### **Example of development of Customized Rack**

#### We can flexibly respond to your special needs!

Large Custom Rack for 610 x 610 mm PCBs Large:

Long rack for PCBs with length of over 1,000 mm Long:

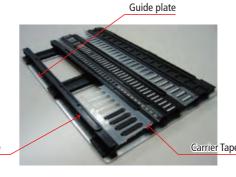
High heat

Custom Rack for fixing PCBs for transport and mitigating shock **Transport:** 

### **Carrier Tape Tray**

#### **Enables mounting of** small lots of components

- This tray is ideal for prototype and small-lot production of small lots of carrier tape and emboss
- Designed to handle different widths of carrier tape and emboss tape. Equipped with quick width adjustment mechanism.



#### **Specifications**

Model	NCAJ-SP			
Outer Dimensions	W230×L335×H20mm			
Tape Guide	5pcs			
Component Height	Maximum 10mm			
Sales unit	5pcs			

If you would like to put more than 5 carrier tapes on one Carrier Tape Tray, you will need to add extra tape quides

10

<sup>\*□□</sup> can be replaced with one of the following values to represent the pitch: 20, 30, 40, 50, or 60

# Perfect for removing contamination in Magazine Racks and printed circuit boards.

## **Magazine Washer**

Powerful cleaning with Micro Bubble remove dust and debris attached Magazine Racks. Protecting quality of printed board by clean Magazine Rack. In addition, contributing to reduction of contamination in the entire plant. Layout free



Before washing Magazine Rack bottom base

After washing Inside of Magazine Rack bottom base



[Example of Contamination]

Dust collected from the filter that washed 240 Magazine Racks (80 x 3 days)

# Recycle of washing water Dust on Magazine Rack\ What is micro bubble?

**Structure of Magazine Washer** 

Micro Bubble Nozzle

Magazine Rack

¢	Super fine bubble with size of
	50 micron(0.05mm) is called
	as a micro bubble.
a	

A single scale represents

Basic	SDE	citic	ation
Dusic	300	CILIC	acioni

Basic specification	
Item Name	Magazine Washer
Model	MW-MB
Cleaning Specification	Micro bubble + shower washing
Outer Dimensions	800(W) x 1600(L) x 1500(H) mm
Weight	Approx.750 kg(including washing water 100kg)
Rack Loading Height	Approx.1000mm
Power Supply/Electric Capacity	3-phase AC200V 50Hz/60Hz, 40A(Max.)
Paint Color	NIX standard color [Munsell 7.2Y9.4/0.8(gross):white-cream



D	e	v	i	26	9	sp	ec	ific	at	ion
_				_	_		_			

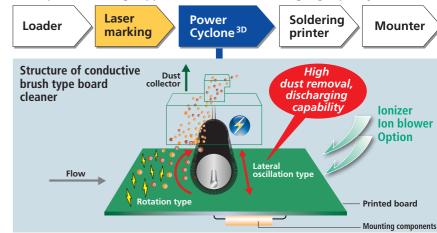
Polyimide Tape

Object Magazine Rack	M size Magazine Rack Weight limit (8 kg or less)/		
	Balance limit (width 100 mm or more) is applied		
Tact time	2 to 10 minutes/unit (our recommended setting is		
	6 minutes/unit) Depending on setting time for washing/ water removal/drying		
Cleaning solution	Pure water or Tap water (100 L) + NIX water A		
	(approximately 150 ml) & B (approximately 250 ml)		
	NIX water is an additive for improving anticorrosion		
	and water removal property. For use overseas,		
	please contact us regarding the use of tap water.		
Consumables	(i) Filter (1st, 2nd, 3rd) First and second stage filters are		
	to be replaced monthly. The third stage filter replacement is		
	to be judged by actual use considered.		
	(ii) Washing water (replace monthly)		
Option	Magazine Rack Management System		

#### **Printed Board Cleaner**



Unique technology ensures high performance in the removal of contamination. Power Cyclone 3D with lateral oscillation and conductive brush provide strong support for customers seeking high quality.



- Upper brush type(standard), double side brush type(optional)
- Static electricity removal (without ionizer, based on NIX test)\*
- Most suitable for dust removal of laser masking
- Removing contaminants of 5µm(based on NIX test)\*
- Maintenance free(requiring periodical cleaning) Low running cost \*NIX measurement results only, not NIX guaranteed value.

Easy brush replacement



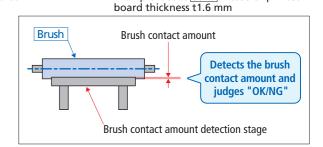


Easy brush height adjustment

Example: Set to 0016 in case of printed

New function option "Brush contact amount detection function"

- 1 Detects the brush contact amount and displays an "NG" judgment if the brush is not contacting properly.
- 2 Eliminates cleaning problems caused by brush wear or setting errors.
- 3 A stage for setting the brush contact amount threshold is provided, allowing you to set the brush contact amount regardless of the surface area or surface condition of the board.



#### **Specification**

Basic specification		System specification	
tem Name	Power Cyclone 3D	Direction of Flow	Right → left/Left → right
Model	M3DM-IN	Criterion	Front reference / back reference
Cleaning Specification	Upper surface cleaning of printed	Printed Board Size	M size (50 x 50 to 250 x 330 m
	board with conductive brush	Interface	Molex 4-pin connector (1490R
Outer Dimensions	815(L) x 350(W) x 1387(H) mm		SMEMA etc.
	*conveyor length 370mm	Conductive Brush Height Adjustment	Manual up/down traverse type
Veight	Approx. 90 kg	Operation Panel	Power supply SW,
ransportation Height	900 ± 20mm		touch panel,
Mounted Components Height	No component on printed board surface,		presure sensor, buzzer,
	back surface, MAX 25mm		EMG stop
Power Supply/Electric Capacity	CapacityAC100V 50Hz/60Hz, 200VA	Breaker	Install inside main body
Paint Color	NIX standard color		
	Munsell 7.2Y9.4/0.8(gross):white-cream]		

Opti	ion
L size	compatible (Max width 460mm)
Doubl	e-sided cleaner
Auton	natic brush height adjustment (Brush contact amount detection function
Ionize	r
Ion Bl	OW
Dust c	ollector
Signal	Tower
Auton	natic conveyor width adjustment
Variab	le conveyor speed
Conve	yor length change
Substr	rate support mechanism (automatic/manual)
Overs	eas power supply specifications (specify other than 100V)
Install	ation and adjustment
*Othe	er customizations are also available.

## Traceability solutions with NIX's unique products and systems.

#### **Label Feeder for Mounter**



Reducing process time and labor cost by changing label manual attaching to automated attaching.

Label can be attached automatically using existing mounter.

High speed/high accuracy attaching is available with mounter function. Advantage of less expensive/space saving comparing to dedicated label attaching system.

Label feeder consists of two types of NPOD series (with printing feature) and AMP series (without printing feature)

#### Feeder with printing function

## **NPOD**series

#### [Printer specification]

- Model: NPOD
- · Printing Type: thermal transfer 600 dpi
- · Maximum Printing Range: Max. width 40 mm, Max. height 30 mm
- Communication I/F: Selectable either Ethernet or RS-232C
- WindowsXP, Vista, 7,8, 8.1, 10(32 64bit) with printer driver
- With printer built-in command and front (available to create custom software)
- With external input/output connector (DSUB-15 pin)

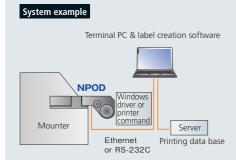
#### [Label & ribbon specification]

- Label Shape Type: punch shape horizontal single face label (N/A for continuous forms)
- Label Size: Width 6 to 37mm, length 4 to 30mm
- \*Please contact us for widths of 6mm or less. • Label Base Sheet Width: 15 to 42mm
- \*Parts may need to be replaced when changing the base sheet width.

width 3 to 42 mm, label length 3 to 35 mm (3 to 14 mm for AMPPC02-001)

- Label Roll Size: Max. outer diameter 180mm core inner diameter 76.2 mm
- Applicable Label : NIX STATINIX™ Series
- Applicable Ribbon: DK620-040, NEPA-106-040







Feeder without printing function **AMP**series

#### [Specification]

- Model: AMP
- Label Shape: Punch shape horizontal single face or multiple column (N/A for continuous forms)
- Label Size: Width 3 to 38 mm, length 3 to 50 mm
- \*Depending on mounter model and sheet left/right margin
- Label Feed Rate: Selectable from 30, 53, 95 mm/sec Label Peel-off Unit: Requiring GMP module 1/AMP 1
- \*GMP module consists of two types
- Power Supply: In use with direct connector connection from mounter \*Separate power supply is required depending on model of mounter

Please contact us for detail

#### Detachable GMP label peel-off module Easily adjustable for various label size





SMD02_001	

Mounter	Mounter Model Name	Label Feeder Model Name	Label Feeder Model Name	GMP Module Compatible		
Manufacturers	Wounter Wodel Name	with Printing Function	without Printing Function	GMP01-001 *Note 1	GMP02-001 *Note 2	LMG *Note 3
JUKI	KE700/1000/2000/3000(mechanical feeder model)	-	AMPJ01-001	Δ	0	0
JOKI	FX series, KE3000(electrical feeder model)	-	AMPJF01-001	Δ	0	0
	NXT·AIMEX Series, XPF, AIM	_	AMPFN02-001	Δ	0	0
Fuji Machine	NXT·AIMEX Series, XPF, AIM	NPOD-NXT-SC	AMPFN02-002 *With reel holder	Δ	0	0
MFG	QP2, QP3, XP	NPOD-F-SC	AMPF01-001	×	0	0
	IP	-	AMPF01-001	×	×	0
Yamaha	YV100, XG100, YG100/88	-	AMPY01-001	×	0	0
Tallialia	YS12, YS12F, YS24X, YS88, YS100, YSM-40	-	AMPYS01-001	×	0	0
	CM402, 602, 212, 101, DT401, AM100, NPM	_	AMPPC02-001	24 to 44 mm length label only	3 to 14 mm length label only	0
Panasonic	CM402, 602, 212, 101, DT401, AM100, NPM	NPOD-CM-SC	AMPPC02-002 *With reel holder	24 to 44 mm length label only	3 to 14 mm length label only	0
	MPAV2, MPAG3, MSF, MCF, BM	_	AMPP02-001	×	0	0

#### \*Note 3. LMG is custom module for size to which GMP01 or 02 is not compatible.

#### Dedicated model for real time printing label attaching

Dedicated model for label attaching capable of traceability from the top of mounting line (custom specification).

Attaching position can be changed by either one of two types, manual type/automated type.

\*Loader and unloader before and after label attaching system are available.

-series

#### • Thermal transfer printer; 300 or 600dpi mounted

- Available to attach after verifying legibility after printing (LM type verifies after attaching)
- Compact/space saving with 2 inches head mounted
- Two types of auto setting/manual setting for attaching position
- Attaching angle is settable in every 90 degrees
- Minimum height of label is 4 mm or more
- Custom specification available

#### Specifications

Model		TPR-612LM	TPR-612L	TPR-624LM	TPR-624L
Printing Resolution		300dpi	300dpi	600dpi	600dpi
Maximum Printing Width		53.33mm	53.33mm	58mm	58mm
Base Sheet Width		20 – 65mm			
Minimum Label Height		4mm or more			
Ribbon Width		30 – 64mm			
Communication I/F		RS-232C			
Bar Code Reader for Verification		Keyence SR-510 *Other readers are compatible			
Built-in Character		JIS level-1 kanji set, level-2 kanji set, ANK character, etc			
Built-in	2-dimension	QR, micro QR, PDF417, micro PDF417, DataMatrix (ECC200)			
Bar Code	1-dimension	Code39, JAN, UPC, NW7, ITF, Code128, EAN128 (GS1-128)			
Attachin	g Position	XY manual	XY auto	XY manual	XY auto
Attaching Angle		Fix	Every 90 degrees auto	Fix	Every 90 degrees auto
Attaching Position Specifying Registration Method		_	PC or touch panel	_	PC or touch panel
*Including	two types of	in-line and hatcl	h		

\*Printing and control software will be a custom application based on agreement

#### Printers, label drawing software

### High Performance Printer BBP16M

Attaching position XY manual



**LM**series

- High performance fine printing is available with 600 dpi printing head mounted

  Minimum height of label is 5 mm or more

Attaching position XY auto

- Label drawing software CODESOFT compatible
- Easy generation of 2-dimensional code such as QR code
- With Windows Vista, Windows7,8,8.1,10,11 compatible printer drivers

iviairi specifications			
Model	BBP16M	BBP16M (with cutter)	BBP16M (with peel)
Print Resolution	600 dpi	600 dpi	600 dpi
Print Head Width	104 mm	104 mm	104 mm
Base Sheet Width	15 - 114 mm	15 - 114 mm	15 - 114 mm
Label Length	5 - 2,540 mm	25.4- 1,016 mm	25.4 - 152.4 mm
Gap Length between Labels	Min. 2 mm	Min. 2 mm	Min. 2 mm



#### Low cost, Compact Printer BR

- Low cost and compact
- Available to carry-on with light weight (2.3kg)
- · 300 dpi printing head mounted

thermal transfer printer.

 With Windows Vista, Windows7,8,8.1,10,11 compatible printer drivers





CODESOFT

#### Label for thermal transfer printer

#### Heat-resistant proof polyimide label (before re-flow)



Static charge countermeasure polyimide label "STATINIX"

NIX original labels are most suitable for automated attaching with label feeder cassette

Various types of polyimide label are available to recommend in accordance with application

Base Material Type Code	Color	Applicable Temperature (5 minutes)	Label Total Thickness	ESD Protecktio
★STATINIX	Matte white	−70°C − 260°C	0.094 mm	with
<b>★</b> STATINIX3	Matte white	-70°C − 260°C	0.091 mm	without
B416A	Gloss white	-70°C - 230°C *	0.076 mm	without
B729	Matte white	–70°C – 260°C	0.086 mm	without
B724	Matte amber	−70°C − 280°C	0.111 mm	without
* Applicable temperatures will be up to 270°C in the case of 90 seconds				

Applicable temperatures will be up to 270°C in the case of 80 seconds.

#### Heat endurance test

Min. Label Length



Top: Pre-reflow Bottom: Post-reflow; No change



Bottom: Post-reflow: Shrunk

Non heat-resistant proof label (post reflow)

Labels are most suitable for attaching after reflow. Labels in accordance with application are available to recommend such as static electricity countermeasure label





Base Material Type Code	Applicable Temperature (30 days)	Label Total Thickness	ESD Protecktion
B473	–40°C – 120°C	0.087 mm	with
B423	−70°C − 110°C	0.076 mm	without
B459	−40°C − 100°C	0.079 mm	without

★ is a label compatible with the label feeder